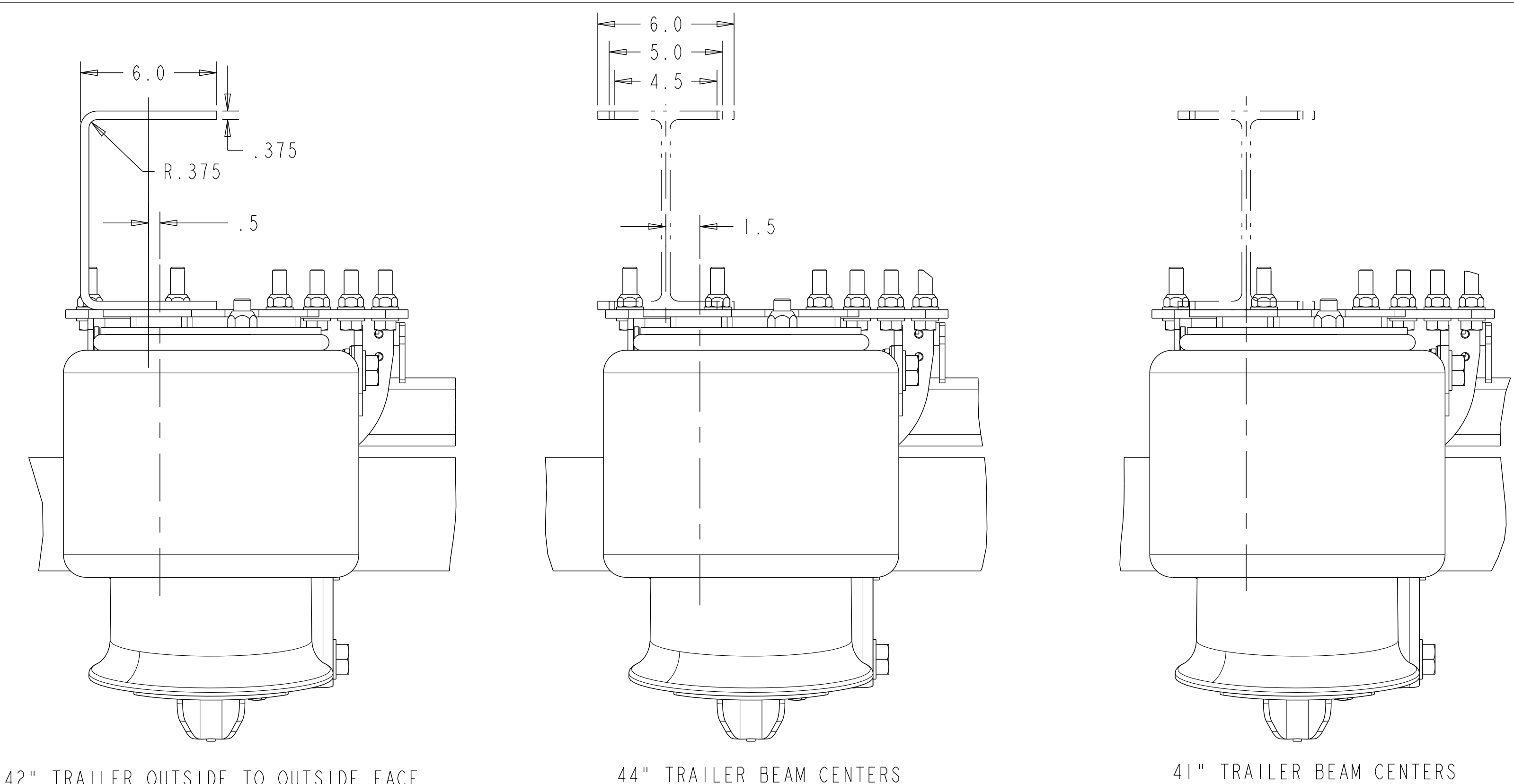
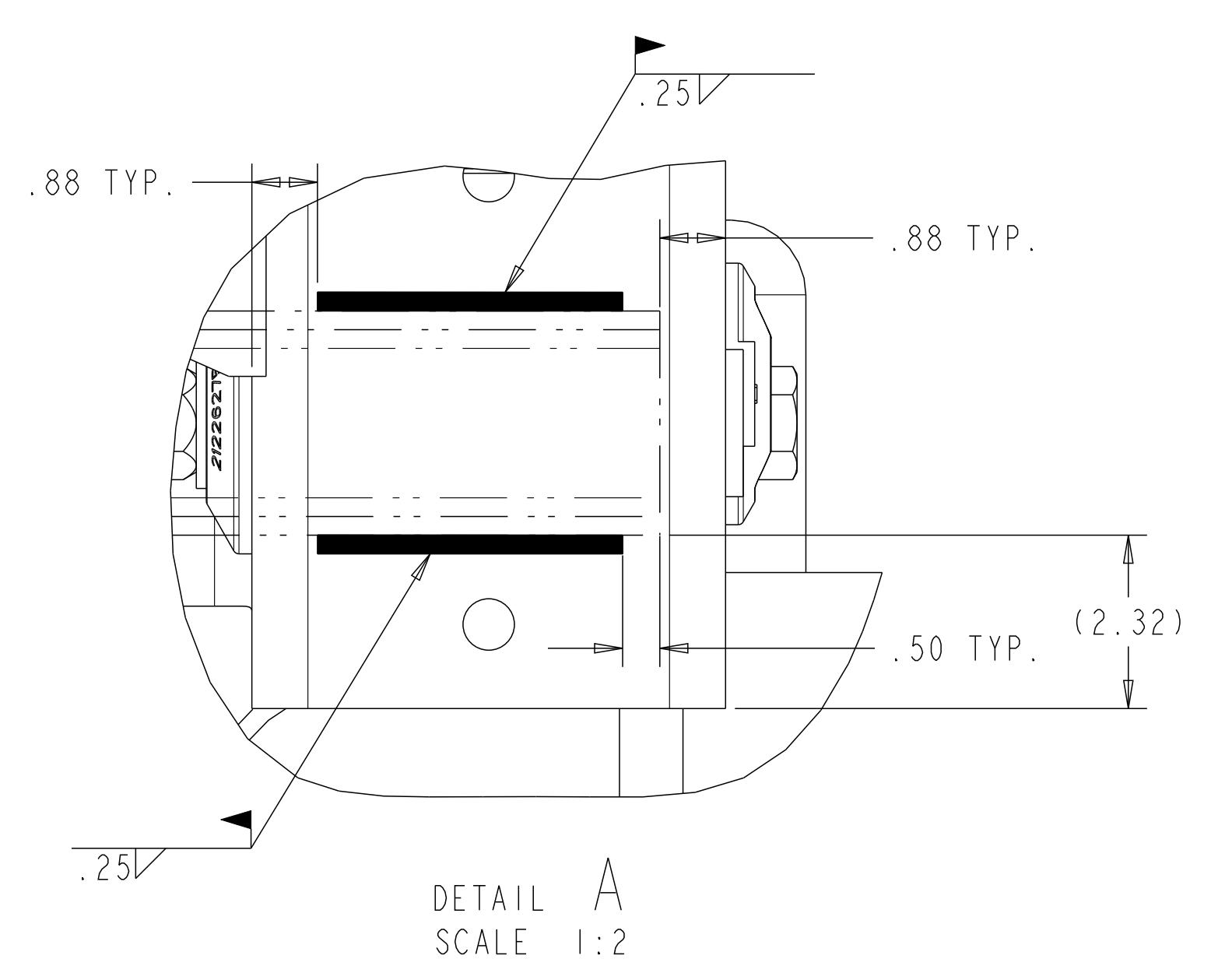


Revision: C.9
STATE: Engineering Released
EXPORT_CONTROL: HARD_WARE=EAR - EAR99, EXPORT_CONTROL=EAR - EAR99

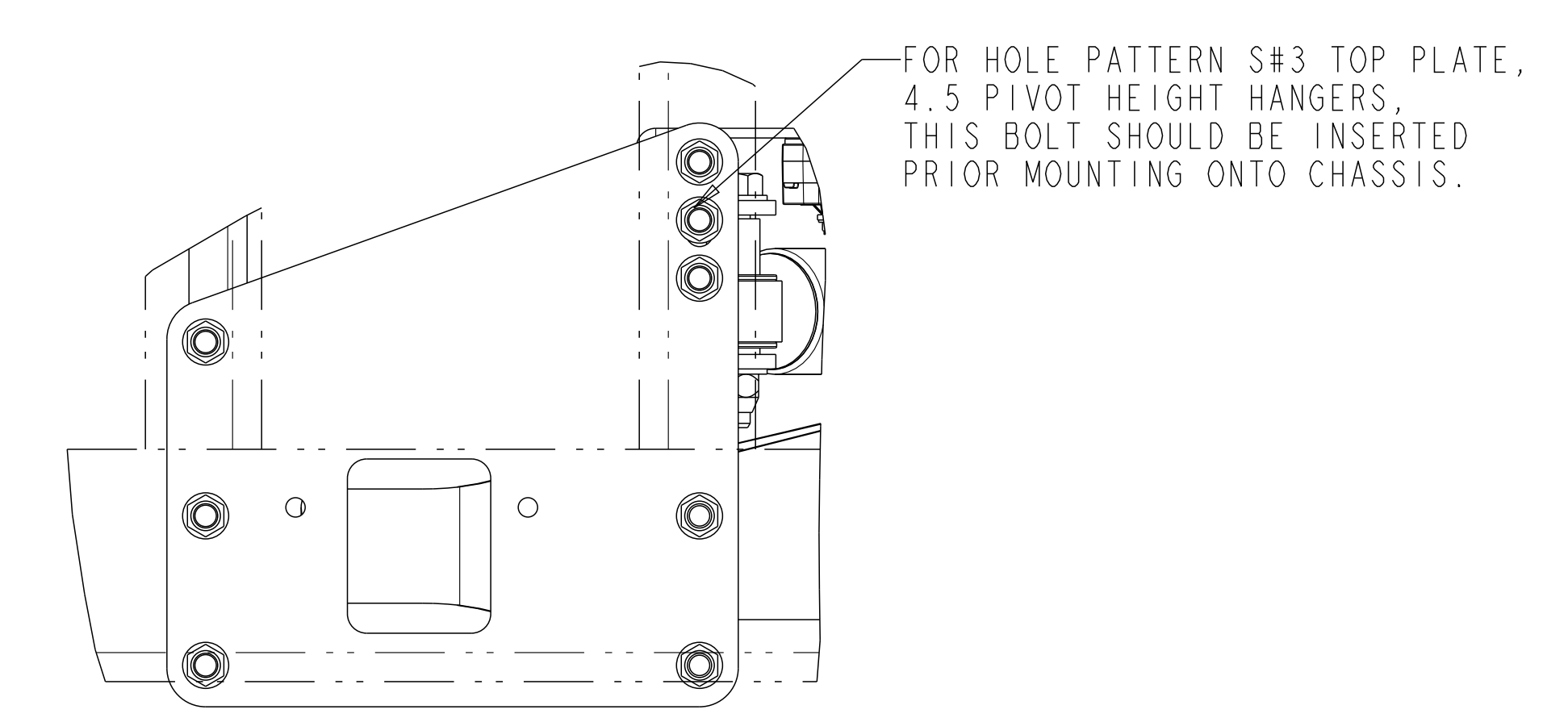
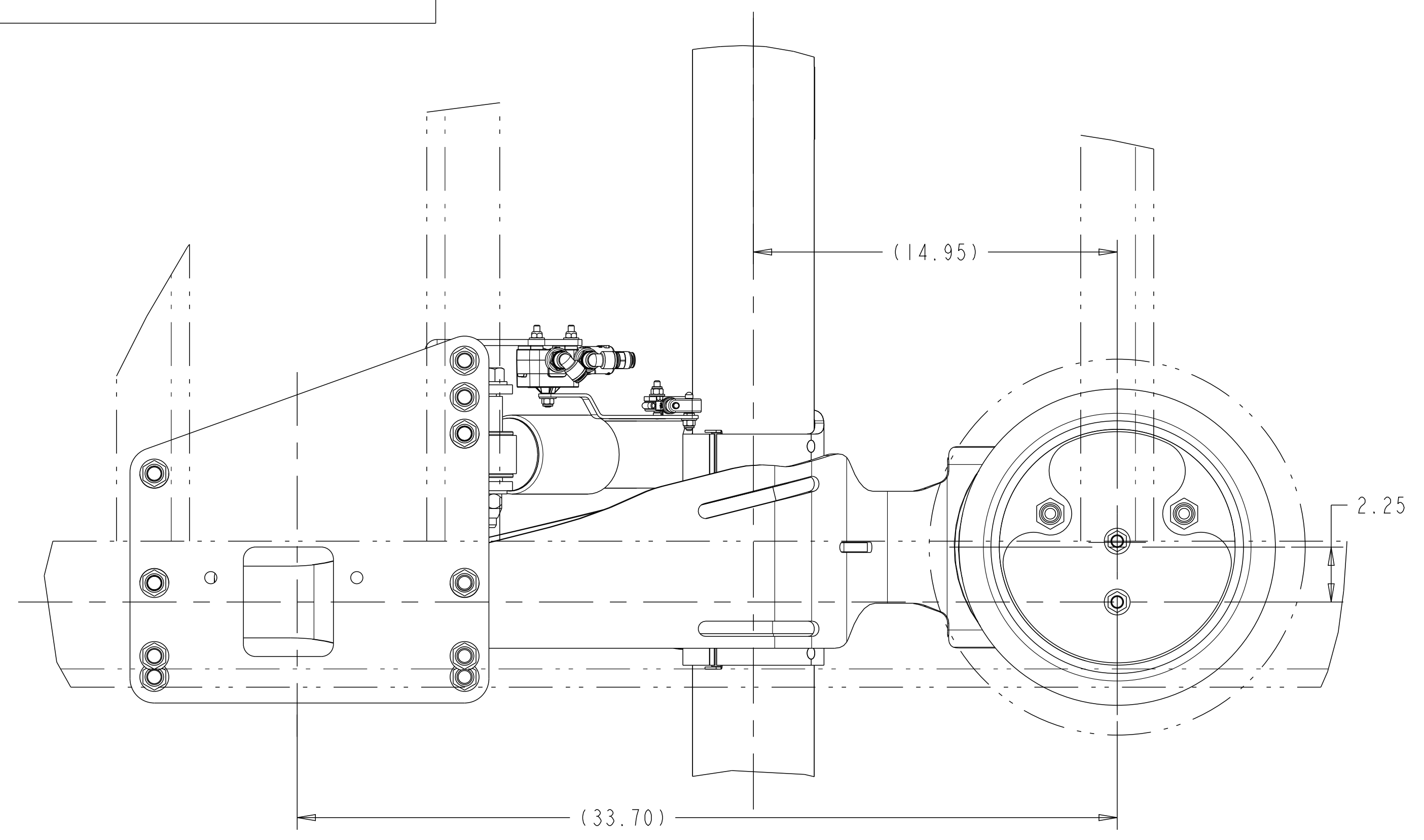
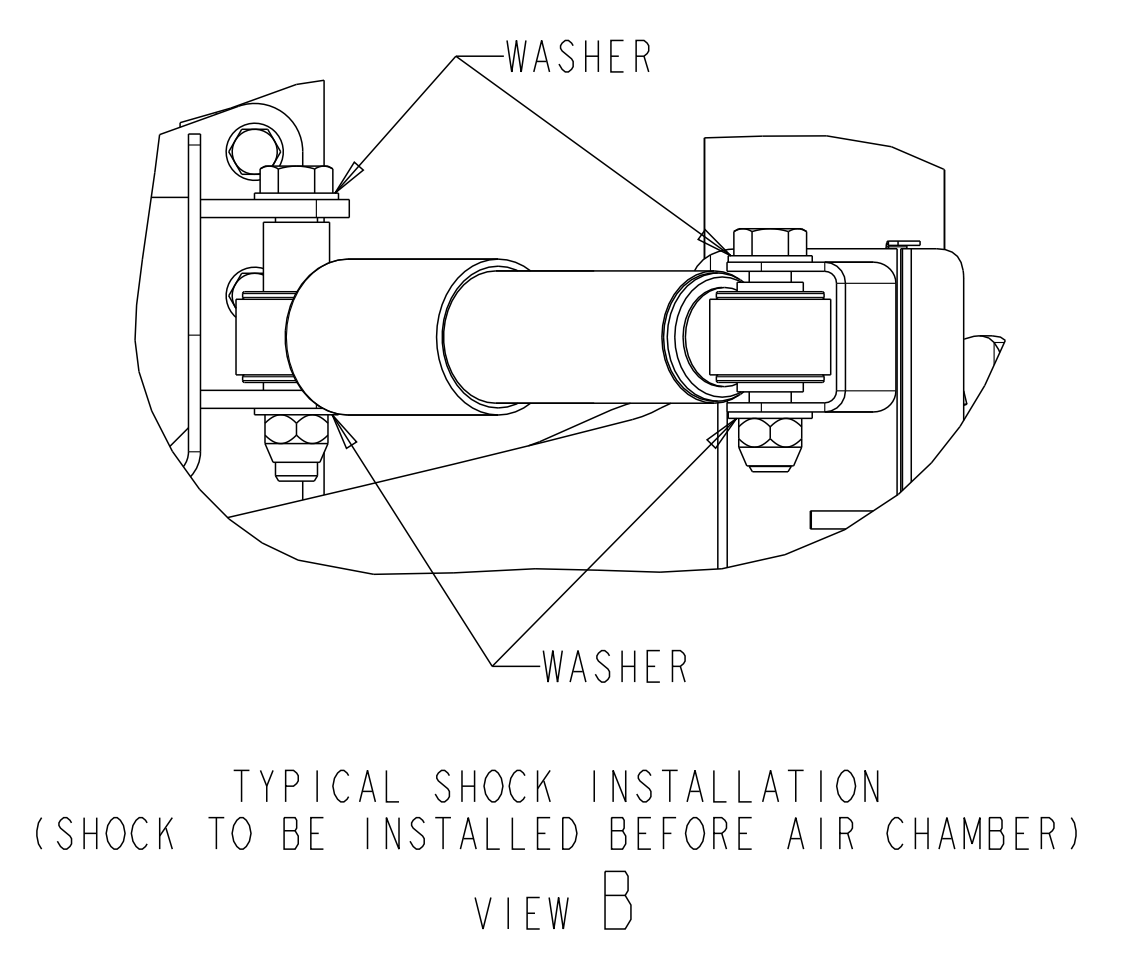


REAR VIEW OF TYPICAL INSTALLATION



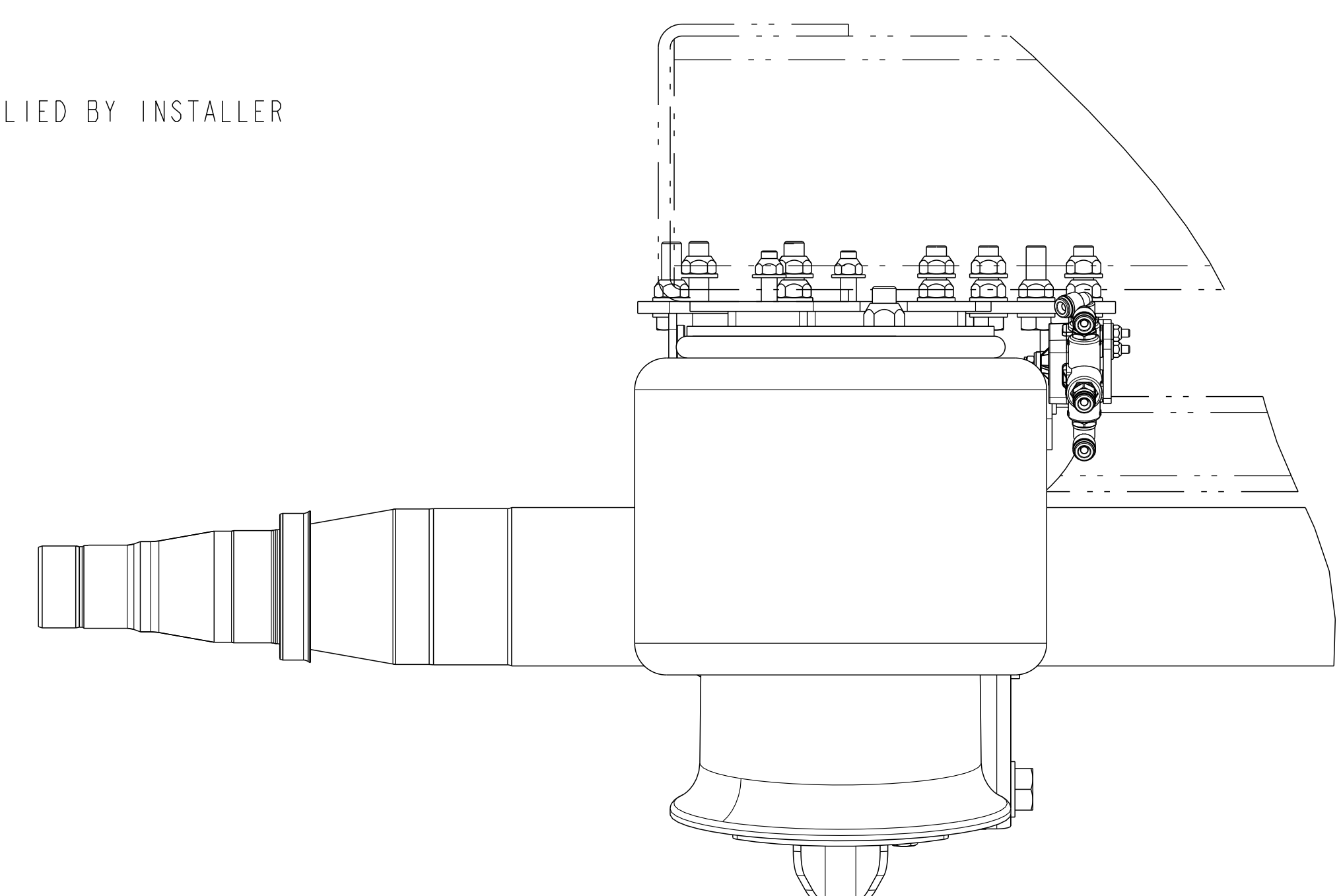
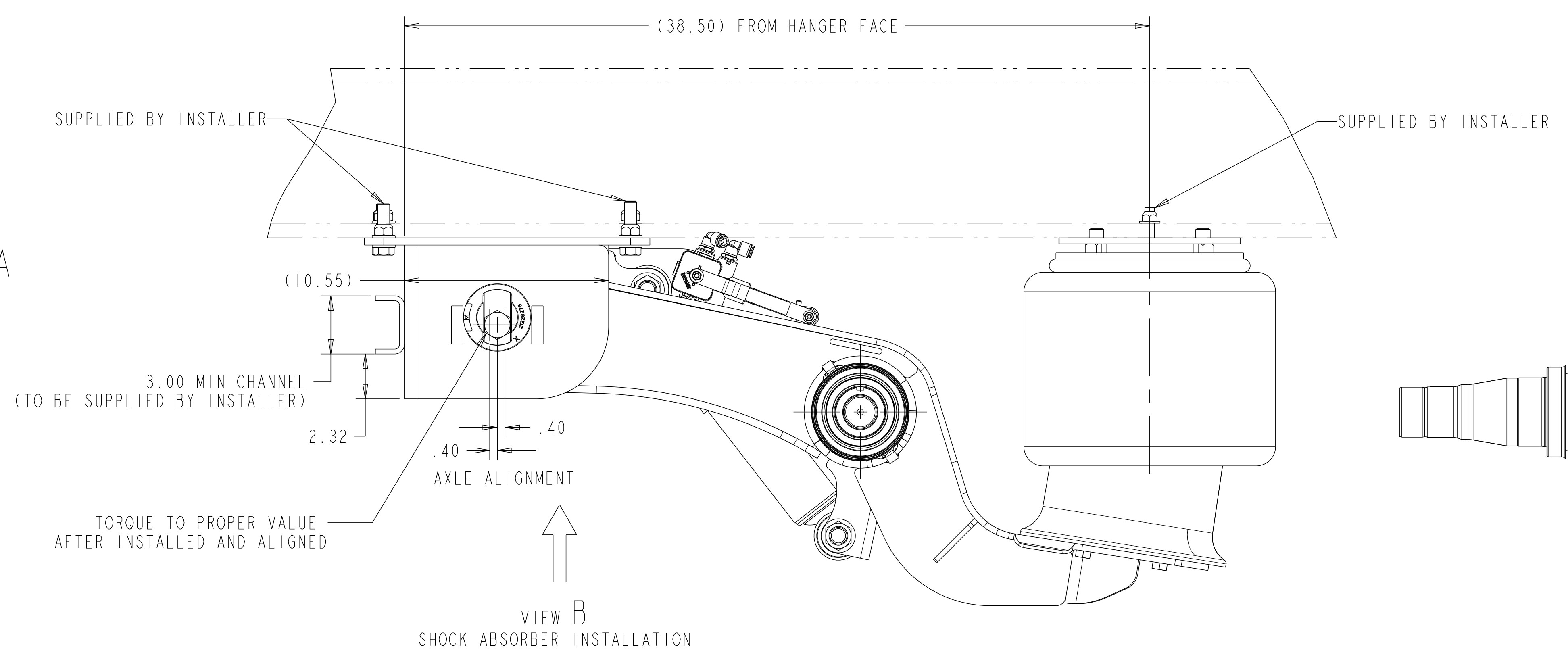
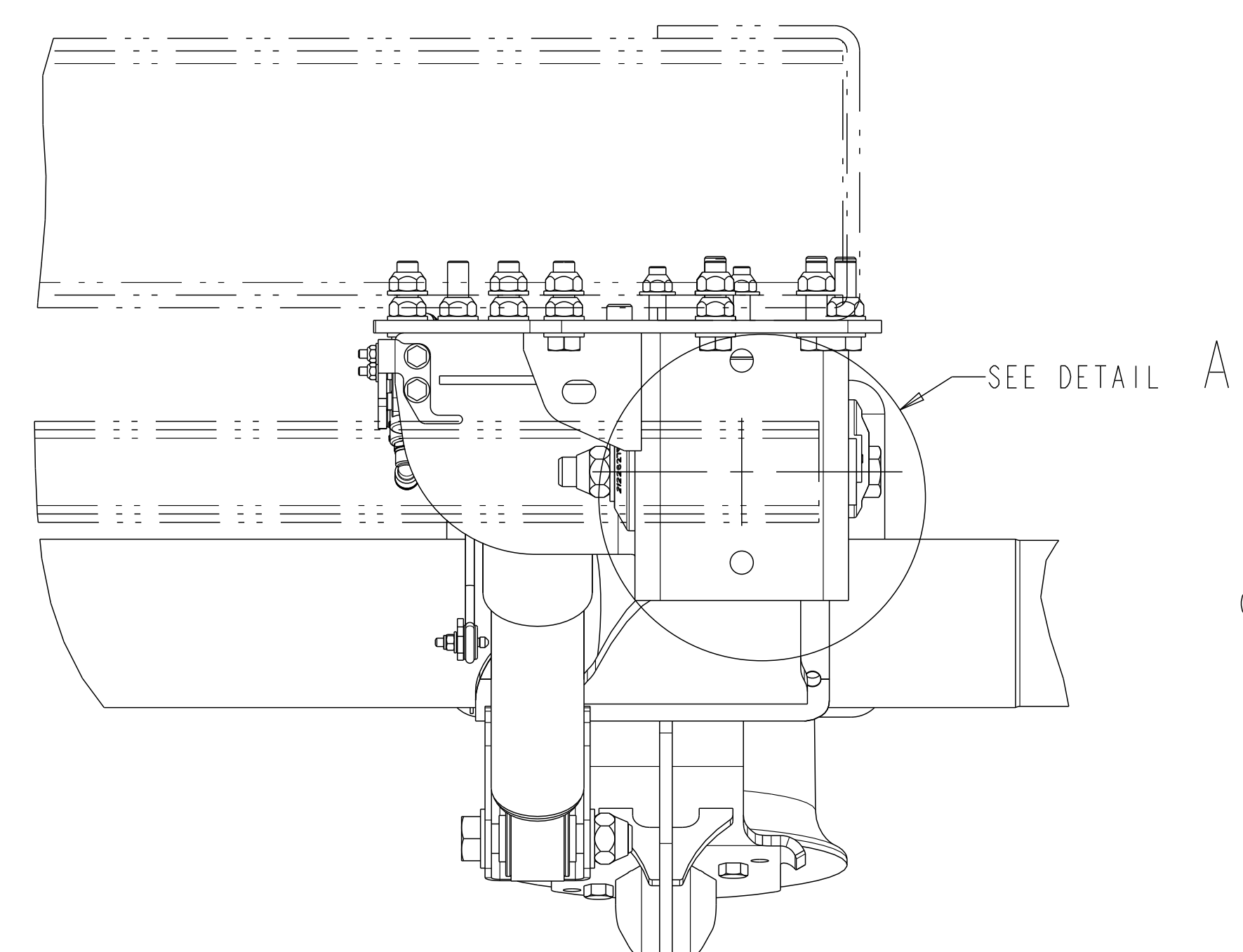
RECOMMENDED CROSS-BRACING AND WELDING

SIM. PARTS			
REVISIONS			
A	RELEASED 5-66733H_01 FOR PRODUCTION.	124403 02-Dec-14	LGS ARS
B	ADDED MTA23L INFO.	ECN-144130 16-Nov-17	LGS SKS
C	UPDATED RHCV REPRESENTATION	ECN-165357 03-AUG-20	EN SD



BOLT INSTALLATION PROCEDURE FOR 4.5 PIVOT HEIGHT HANGERS, HOLE PATTERN S#3

CAD FILES	
NAME	TYPE
5-66733H C.9	DRAWING
5-66733H C.5	MODEL



NOTES:
 PROPER VEHICLE FRAME DESIGN IN THE AREA OF SUSPENSION ATTACHMENT IS THE RESPONSIBILITY OF THE INSTALLER.
 ALL WELDING TO COMPLY WITH AWS STANDARDS 70 KSI MIN WELD WIRE TENSILE STRENGTH.
 NO WELDING OR DRILLING ALLOWED ON TRAILING ARMS NO WELD WITHIN .25" OF FRAME BRACKET TOOLING HOLES
 FOR GENERAL ARRANGEMENT INFORMATION SEE DRAWING 5-66734V_01

REFER TO SHOP CHART 4-60559_39 FOR TORQUE INFORMATION

MTA23L/25L/30L BOLT ON APPLICATION

APPLY SPECIFIED MERITOR MARKINGS PER DRAFTING ENGINEERING STANDARDS 0-004	THIS PRINT IS LOANED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND BY MERITOR AND NOTHING HEREON MAY BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OF MERITOR.	MATERIAL PROCESS	SEE BILL OF MATERIAL FOR SPECIFIC INDIVIDUAL MODEL INFORMATION				3RD ANGLE PROJECTION	DRAWING SIZE E	MERITOR	INCH
			APPROVED L.G.S.	MATERIAL SPECIAL	DRAWN BY A.R.S.	CHECKED BY L.G.S.				
4 IN. 10THS. 100MM		WE 494628612.436 RGH./FIN. LBS	INQUIRY NO.	C.F./T.E. NO. APP. NO.	PCCR 119179-A01	SCALE 1:4	DESIGN CONTROL GROUP W.W. TRAILER PRODUCTS	PART NO. 5-66733H-01	EDC 00050	

DO NOT CHANGE MANUALLY