

Service Letter

**Service Letter No. 390
January, 1994**

SUBJECT: New Yoke Groups

MODELS AFFECTED: 680A and 680B

Jacobs Vehicle Equipment Company has made a change to the Yoke, P/N 014173, used on models 680A and 680B. The change incorporates metric threads on the yoke. This change will now require a Yoke Group, P/N 019470, for Model 680A and will eliminate the need for the Yoke Group, P/N 017021, for Model 680B. Please note the changes outlined below for each brake model.

Model 680A

New Yoke Group, P/N 019470

Item No.	Description	Part No.	Quantity
1	Yoke	017710	6
2	Adjusting Screw	019467	6
3	Hex nut	019468	6

For installation of Model 680A, the above referenced yoke group, P/N 019470, should be used. The Mack adjusting screw and hex nut supplied with the E6 engine should be replaced with the Jacobs metric adjusting screw, P/N 019467, and hex nut, P/N 019468. Installation torque remains the same (33 lbft./45 N•m).

Model 680B

Yoke, P/N 017710

For installation of Model 680B, the new yoke, P/N 017710, should be used in conjunction with the Mack metric screw and hex nut supplied with the E7 engine. Installation torque remains the same (33 lbft./45 N•m).

Yoke Service Group, P/N 020091

1	Yoke	017710	1
2	Adjusting Screw	019467	1
3	Hex nut	019468	1

This is a Jacobs product improvement and not subject to campaign. The old yoke and yoke group, P/N 014173 and 017021, are being discontinued. Existing inventory of the old yoke and yoke group are "OK" to use as is.