

Service Letter

Service Letter No. 425 February, 1995

SUBJECT: New Auto-Lash® Assemblies

MODELS AFFECTED: 440, 440A, 450A and 450B

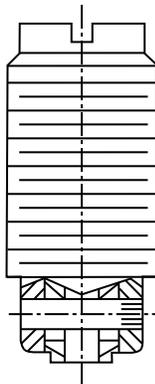
New Auto-Lash Adjusting Screw Assemblies for Cummins engines will be used in Models 440, 440A, 450A and 450B engine brake housing assemblies, and will be available as service parts as noted below:

Engine Model	Existing Auto-Lash Part Number	New Auto-Lash Part Number	Color Code	Effectivity Date
440	017932	020509	White	Immediately
440A	018014	020205	Blue	February 28, 1995
450A*	019406	020449*	Yellow	February 28, 1995
450B	018797	020511	Red	February 28, 1995

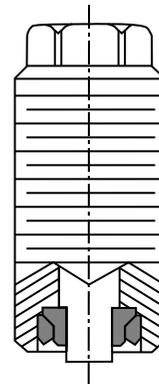
* Please note: There may be some discontinued Auto-Lash assemblies (P/N 009329) in the field for the Model 400 Jake Brake which are also color-coded yellow. Please verify the part number prior to installation.

The new Auto-Lash Adjusting Screw Assemblies for Cummins engines (P/N 020205, 020449, 020509 and 020511) have a hex head instead of a slotted head as shown below. This change will allow the lash adjustment to be made by either a dial indicator or a feeler gage (see the installation manual for proper lash adjustment settings). In addition, the crosspin on all the assemblies has been removed and replaced by a pressed sleeve. These parts are interchangeable and both styles can be used in a Jacobs engine brake housing assembly.

This is a Jacobs product improvement and not subject to campaign.



Existing Style



New Style

P/Ns 020205, 020449, 020509, 020511