

Service Letter

Service Letter No. 432 March, 1995

SUBJECT: Product Updates

MODELS AFFECTED: 404D and 411

Model 404D Internal Oil Supply

The Straight Adapter (P/N 018685), used with the Internal Oil Supply Hose Assembly (P/N 018686), replaces the 90° Adapter (P/N 017185). This change allows for easier installation of the hose. The Straight Adapter (P/N 018685) should be tightened to a torque of 150 lb.-in. (17 N•m).

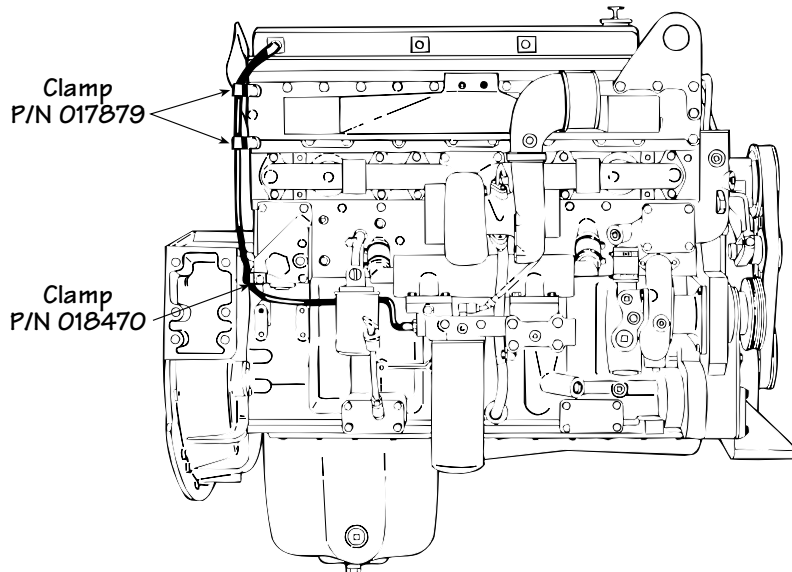
The 90° Adapter, P/N 017185, can only be used with the Hose, P/N 017183. The adapter (P/N 017185) and hose (P/N 017183) is discontinued for L10 application.

Models 404D and 411 Spacer Hold-down Capscrews

The Capscrew (P/N 019346) replaces the Hex Bolt (P/N 013138) and Washer (P/N 011548). This change allows for easier installation of the Spacer (P/N 019064) by reducing the number of parts required for this installation. The new Capscrew (P/N 019346) has a flanged head and does not require a washer. The Hex Bolt (P/N 013138) and Washer (P/N 011548) can still be used as service parts. Also, it is acceptable to mix the types of Hold-down Capscrews in the same assembly, as long as the Hex Bolt (P/N 013138) is used with the Washer (P/N 11548). The torque requirements do not change; the torque remains at 15 lb.-ft. (20 N•m).

Models 404D and 411 Exterior Oil Supply Hose Routing

Two clamps (P/N 017879) are now required to secure the Exterior Oil Supply Hose (P/N 018198). This additional clamp will reduce the likelihood that the hose fitting will loosen. This hose was previously secured by one clamp (P/N 017879). The location of these clamps and the oil supply hose routing is illustrated below:



The changes listed above are product improvements and not subject to campaign.