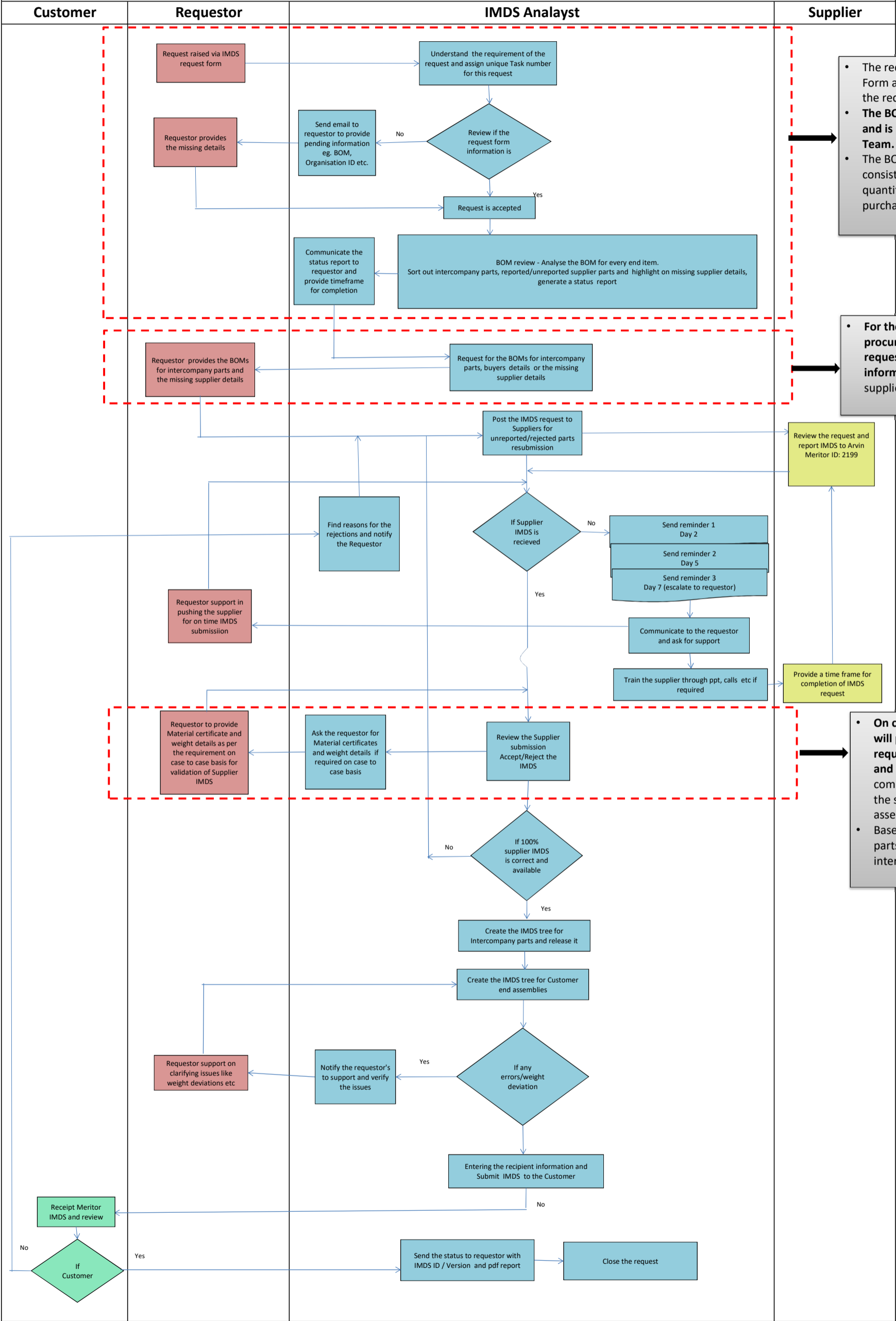


IMDS Process



- The requestor will fill the IMDS Request Form and attach the BOM's related for the requested end assemblies.
- The BOM's are available in the Oracle and is provided by the Engineering Team.**
- The BOM in an exploded view should consist of the Level, part numbers, quantity, part description and purchase/in-house details in it.

- For the supplier parts, the procurement team will provide the requested supplier sourcing information to post a request to the suppliers for IMDS submissions.

- On case to case basis the Quality team will provide the information for all the requests related to material certificates and weight details for the part components which is required to check the supplier parts and also the final end assembly weight.
- Based on the material certificates the parts are created and are released internally.